Acvatix™

3-port seat valves PN16 with flanged connection

VXF40..

- **Grey cast iron EN-GJL-250 valve body**
- **DN 15…150**
- **k_{vs} 1.9…315 m^3/h**
- **Can be equipped with SQX.. electromotoric or SKD..-, SKB..- and SKC..- electrohydraulic actuators**

Use

For use in heating, ventilating and air conditioning systems as a control valve for "mixing" or "diverting" functions.
For closed circuits only.

Type summary

Product number	DN	k_{vs} [m^3 / h]	S_v
VXF40.15-1.9	15	1,9	> 50
VXF40.15-2.5		2,5	
VXF40.15-3		3	
VXF40.15-4		4	
VXF40.25-5	25	5	
VXF40.25-6.3		6,3	
VXF40.25-7.5		7,5	
VXF40.25-10		10	
VXF40.40-12	40	12	
VXF40.40-16		16	
VXF40.40-19		19	
VXF40.40-25		25	
VXF40.50-31	50	31	> 100
VXF40.50-40		40	
VXF40.65-49	65	49	
VXF40.65-63		63	
VXF40.80-78	80	78	
VXF40.80-100		100	
VXF40.100-124	100	124	
VXF40.100-160		160	
VXF40.125-200	125	200	
VXF40.125-250		250	
VXF40.150-300	150	300	
VXF40.150-315		315	

DN = Nominal size
k_{vs} = Nominal flow rate of cold water (5…30 °C) through the fully open valve (H_{100}) by a differential pressure of 100 kPa (1 bar)
S_v = Rangeability k_{vs} / k_{vr}
k_{vr} = Smallest k_v value, at which the flow characteristic tolerances can still be maintained, by a differential pressure of 100 kPa (1 bar)

Accessories

Product number	Description
ASZ6.5	Electric stem heating element, AC 24 V / 30 W, required for media below 0 °C

Ordering

Example:

Product number	*Stock number*	*Designation*	*Quantity*
VXF40.50-31	VXF40.50-31	3-port seat valve PN16 with flanged connection	1

Delivery

Valves, actuators and accessories are packed and supplied separately.
The valves are supplied without counter-flanges and without flange gaskets.

Spare parts, Rev. no.

See overview, page 10.

Equipment combinations

Valves		Actuators							
		SQX.. [1]		SKD.. [1]		SKB..		SKC..	
	H_{100}	Mixing	Diverting [2]	Mixing	Diverting [2]	Mixing	Diverting [2]	Mixing	Diverting [2]
	[mm]	Δp_{max} [kPa]							
VXF40.15-1.9	20	300	100	300	100	300	100		
VXF40.15-2.5									
VXF40.15-3									
VXF40.15-4									
VXF40.25-5									
VXF40.25-6.3									
VXF40.25-7.5									
VXF40.25-10									
VXF40.40-12									
VXF40.40-16									
VXF40.40-19									
VXF40.40-25									
VXF40.50-31									
VXF40.50-40									
VXF40.65-49		175	60	275	60				
VXF40.65-63									
VXF40.80-78		100	40	175	40		70		
VXF40.80-100									
VXF40.100-124	40							200	70
VXF40.100-160									
VXF40.125-200								150	60
VXF40.125-250									
VXF40.150-300								100	50
VXF40.150-315									

[1] Usable up to maximum medium temperature of 150 °C

[2] If noise is permitted, the same values apply as for mixing.

H_{100} = Nominal stroke

Δp_{max} = Maximum permissible differential pressure across the valve (mixing: port A-AB, B-AB; diverting: port AB-A, AB-B), valid for the entire actuating range of the motorized valve

Actuator overview

Product number	Actuator type	Operating voltage	Positioning signal	Spring return	Positioning time	Positioning force	Data sheet
SQX32.00	Electro-motoric	AC 230 V	3- position	-	150 s	700 N	N4554
SQX32.03					35 s		
SQX82.00		AC 24 V			150 s		
SQX82.03					35 s		
SQX62			DC 0…10 V [1]				
SKD32.50	Electro-hydraulic	AC 230 V	3- position	-	120 s	1000 N	N4561
SKD32.21				Yes	30 s		
SKD32.51					120 s		
SKD82.50		AC 24 V		-			
SKD82.51				Yes			
SKD60			DC 0…10 V [1]	-	30 s		
SKD62..				Yes			
SKB32.50	Electro-hydraulic	AC 230 V	3- position	-	120 s	2800 N	N4564
SKB32.51				Yes			
SKB82.50		AC 24 V		-			
SKB82.51				Yes			
SKB60			DC 0…10 V [1]	-			
SKB62..				Yes			
SKC32.60	Electro-hydraulic	AC 230 V	3- position	-	120 s	2800 N	N4566
SKC32.61				Yes			
SKC82.60		AC 24 V		-			
SKC82.61				Yes			
SKC60			DC 0…10 V [1]	-			
SKC62..				Yes			

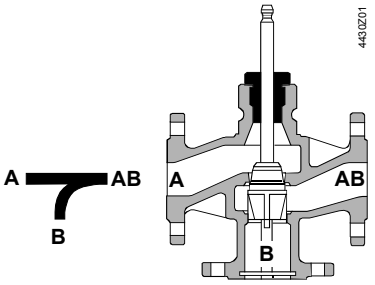
[1] or DC 4…20 mA or 0…1000 Ω

Pneumatic actuators Available on request from your local office.

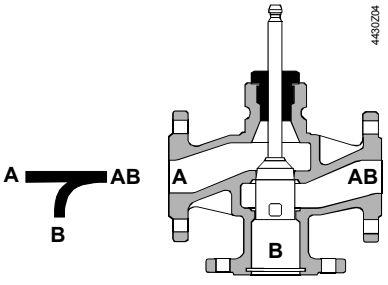
⚠ **Application is possible only if the VXF40.. is used as a mixing valve.**

Technical design / mechanical design

Valve cross section



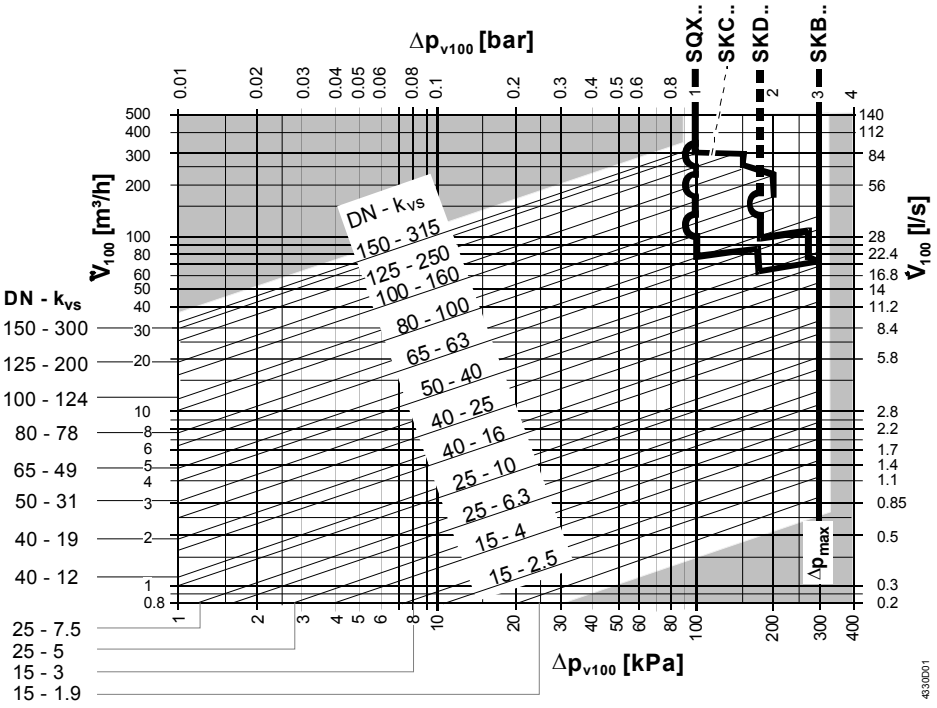
150DN 15… 40
closes against pressure



DN 50…150
closes against pressure

Guided plug which is integrated in the valve stem. The seats are machined in the valve body. Schematic representation, design variations are possible.

Flow diagram "Mixing"



Δp_{max} = Maximum permissible differential pressure across the valve (mixing: port A-AB, B-AB; diverting: port AB-A, AB-B), valid for the entire actuating range of the motorised valve

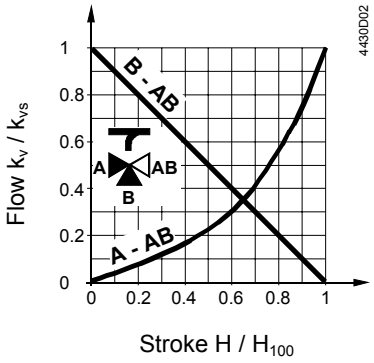
Δp_{v100} = Differential pressure across the fully open valve and the valve's control path A → AB, B → AB by a volume flow V_{100}

$\dot{V}_{100}$ = Volumetric flow through the fully open valve (H_{100})

100 kPa = 1 bar ≈ 10 mWC

1 m^3/h = 0.278 l/s water at 20 °C

Valve flow characteristic



Through-port

0...30 % → linear

30...100 % → n_{gl} = 3 as per VDI / VDE 2173

k_{vs}-values 100, 160, 250, 315 m^3/h:

0…30 % → linear

30…75 % → equal-percentage (n_{gl} = 3) as per VDI / VDE 2173

75…100 % → optimized for maximal flow k_{v100}

Bypass

0...100 %: → linear

Mixing: → **Flow from port A and port B to port AB**

Diverting: → **Flow from port AB to port A and port B**

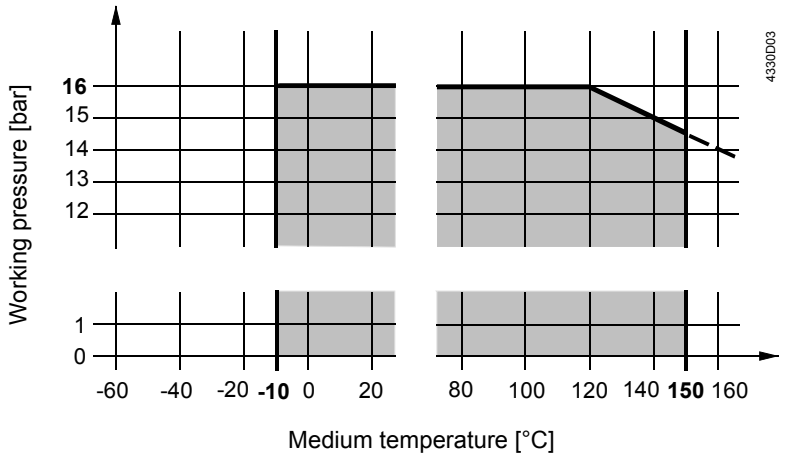
Port AB = → constant flow

Port A = → variable flow

Port B = → bypass (variable flow)

Use the 3-port valve primarily as a mixing valve.

Working pressure and medium temperature



Working pressure and medium temperature staged as per ISO 7005

Current local legislation must be observed.

Notes

Engineering

We recommend installation in the return pipe, as the temperatures in this pipe are lower for applications in heating systems, which in turn, extends the stem sealing gland's life.

⚠ Always use a strainer upstream of the valve to increase the valve's functional safety.

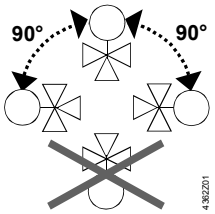
⚠ For media below 0 °C, use the electric ASZ6.5 stem heating element to prevent the valve stem from freezing in the sealing gland. For safety reasons, the stem heating element has been designed for AC 24 V / 30 W operating voltage.

Mounting

Both valve and actuator can easily be assembled at the mounting location. Neither special tools nor adjustments are required.

The valve is supplied with Mounting Instructions 74 319 0519 0.

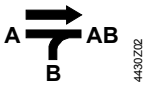
Orientation



Direction of flow

When mounting, pay attention to the valve's flow direction symbol →.

Mixing from A / B to AB



Diverting from AB to A / B

Commissioning ⚠ **Commission the valve only if the actuator has been mounted correctly.**

Valve stem retracts: through-port A – AB opens, bypass B closes
Valve stem extends: through-port A – AB closes, bypass B opens

Maintenance

VXF40.. valves require no maintenance.

Warning ⚠

When doing service work on the valve / actuator:

- Deactivate the pump and turn off the power supply
- Close the shutoff valves
- Fully reduce the pressure in the piping system and allow pipes to completely cool down

If necessary, disconnect the electrical wires.

Before putting the valve into operation again, make certain the actuator is correctly fitted.

Stem sealing gland

The glands can be exchanged without removing the valve, provided the pipes are depressurized and cooled off and the stem surface is unharmed.
If the stem is damaged in the gland range, replace the entire stem-plug-unit.
Contact your local office or branch.

Disposal

Before disposal the valve must be dismantled and separated into its various constituent materials.
Legislation may demand special handling of certain components, or it may be sensible from an ecological point of view.
Current local legislation must be observed.

Warranty

The technical data given for these applications is valid only in conjunction with the Siemens actuators as detailed under "Equipment combinations", page 3.
All terms of the warranty will be invalidated by the use of actuators from other manufacturers.

Technical data

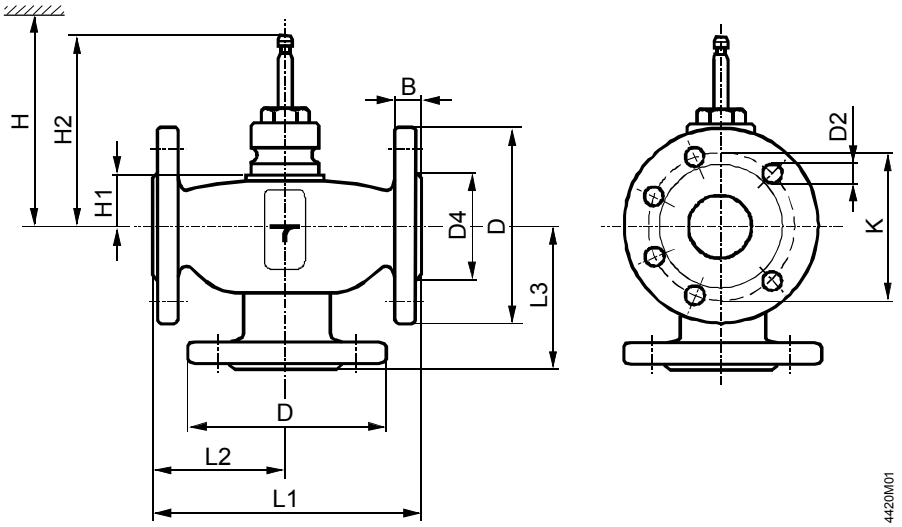
Functional data	PN class		PN 16 to ISO 7268
	Working pressure		to ISO 7005 within the permissible "medium temperature" range according to the diagram on page 6
	Flow characteristic		
	through-port	0…30 %	linear
		30…100 %	equal percentage; n_{gl} = 3 to VDI / VDE 2173 [1]
	bypass	0…100 %	linear
	Leakage rate		
	through-port		0…0.02 % of k_{vs} value to DIN EN 1349
	bypass		0.5…2 % of k_{vs} value
	Permissible media		chilled water, low temperature hot water, high temperature hot water, water with anti-freeze, brine; recommendation: water treatment to VDI 2035
	Medium temperature [2]		-10…+150 °C
	Rangeability S_v		DN 15…40: >50 DN 50…150: >100
	Nominal stroke		DN 15…80: 20 mm DN 100…150: 40 mm
Industry standards	Pressure Equipment Directive		PED 97/23/EC
	Pressure Accessories		as per article 1, section 2.1.4
	Fluid group 2	DN 15…50	without CE-marking as per article 3, section 3 (sound engineering practice)
		DN 65…125	category I, with CE-marking
		DN 150	category II, with CE-marking, test authority number 0036
	Environmental compatibility		ISO 14001 (Environment) ISO 9001 (Quality) SN 36350 (Environmentally compatible products) RL 2002/95/EG (RoHS)
Materials	Valve body		grey cast iron EN-GJL-250
	Stem		stainless steel
	Plug		DN 15…40: brass DN 50…150: bronze
	Sealing gland		Brass, silicon-free
	Gland materials		EPDM O rings, silicon-free
Dimensions / Weight	Refer to "Dimensions", page 9		
	Flange connections		to ISO 7005

[1] k_{vs}-values 100, 160, 250, 315 m^3/h: flow characteristic is over 75 % stroke optimized for maximal flow k_{v100}, see page 5.

[2] Electric stem heating element ASZ6.5 required for media below 0 °C.

Dimensions

Dimensions in mm



Product number	DN	B	D Ø	D2 Ø	D4 Ø	K	L1	L2	L3	H1	H2	H SQX..	H SKD..	H SKB..	H SKC..	kg [kg]
VXF40.15-1.9	15	14	95	14 (4x)	46	65	130	65	65	40,5	137	> 465	> 540	> 615		3,3
VXF40.15-2.5																
VXF40.15-3																3,3
VXF40.15-4																
VXF40.25-5	25	16	115		65	85	160	80	80	34	130,5	> 459	> 534	> 609		5,1
VXF40.25-6.3																
VXF40.25-7.5																5,1
VXF40.25-10																
VXF40.40-12	40	18	150	19 (4x)	84	110	200	100	100	39	135,5	> 464	> 539	> 614		8
VXF40.40-16																
VXF40.40-19																8
VXF40.40-25																
VXF40.50-31	50	20	165		99	125	230	115	115							10,8
VXF40.50-40																
VXF40.65-49	65		185		118	145	290	145	145	60	156,5	> 485	> 560	> 635		16
VXF40.65-63																
VXF40.80-78	80	22	200	19 (8x)	132	160	310	155	155							19,3
VXF40.80-100																
VXF40.100-124	100	24	220		156	180	350	175	175	93	209,5				> 666	29
VXF40.100-160																
VXF40.125-200	125	26	250		184	210	400	200	200	104	220,5				> 677	42,5
VXF40.125-250																
VXF40.150-300	150		285	23 (8x)	211	240	480	240	240	120	236,5				> 693	63
VXF40.150-315																

DN = Nominal size

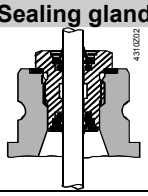
H = Total actuator height plus minimum distance to the wall or the ceiling for mounting, connection, operation, maintenance etc.

H1 = Dimension from the pipe centre to install the actuator (upper edge)

H2 = Valve in the «Closed» position means that the stem is fully extended

Spare parts

Order numbers for spare parts

Product number	Sealing gland 	Set Plug with stem, circlip, sealing
VXF40.15-1.9	4 284 8806 0	74 676 0140 0
VXF40.15-2.5	4 284 8806 0	74 676 0198 0
VXF40.15-3	4 284 8806 0	74 676 0141 0
VXF40.15-4	4 284 8806 0	74 676 0199 0
VXF40.25-5	4 284 8806 0	74 676 0034 0
VXF40.25-6.3	4 284 8806 0	74 676 0200 0
VXF40.25-7.5	4 284 8806 0	74 676 0035 0
VXF40.25-10	4 284 8806 0	74 676 0201 0
VXF40.40-12	4 284 8806 0	74 676 0036 0
VXF40.40-16	4 284 8806 0	74 676 0202 0
VXF40.40-19	4 284 8806 0	74 676 0037 0
VXF40.40-25	4 284 8806 0	74 676 0203 0
VXF40.50-31	4 284 8806 0	74 676 0038 0
VXF40.50-40	4 284 8806 0	74 676 0204 0
VXF40.65-49	4 284 8806 0	74 676 0039 0
VXF40.65-63	4 284 8806 0	74 676 0205 0
VXF40.80-78	4 284 8806 0	74 676 0040 0
VXF40.80-100	4 284 8806 0	74 676 0206 0
VXF40.100-124	4 679 5629 0	74 676 0088 0
VXF40.100-160	4 679 5629 0	74 676 0207 0
VXF40.125-200	4 679 5629 0	74 676 0089 0
VXF40.125-250	4 679 5629 0	74 676 0208 0
VXF40.150-300	4 679 5629 0	74 676 0090 0
VXF40.150-315	4 679 5629 0	74 676 0090 0

Revision numbers

Product number	Valid from rev. no.	Product number	Valid from rev. no.	Product number	Valid from rev. no.
VXF40.15-1.9	..B	**VXF40.40-12**	..B	**VXF40.80-78**	..B
VXF40.15-2.5	..B	**VXF40.40-16**	..B	**VXF40.80-100**	..B
VXF40.15-3	..B	**VXF40.40-19**	..B	**VXF40.100-124**	..B
VXF40.15-4	..B	**VXF40.40-25**	..B	**VXF40.100-160**	..B
VXF40.25-5	..B	**VXF40.50-31**	..B	**VXF40.125-200**	..B
VXF40.25-6.3	..B	**VXF40.50-40**	..B	**VXF40.125-250**	..B
VXF40.25-7.5	..B	**VXF40.65-49**	..B	**VXF40.150-300**	..B
VXF40.25-10	..B	**VXF40.65-63**	..B	**VXF40.150-315**	..B