

APPLICATION AND USE

DB-DA51 series actuators are well-suited to drive 2F, 3F series valves with DN50 diameter with selectable stroke 15, 17, 19 mm. The connection to the valve stem is done by a hexagonal nut. The mechanical fixing is done by a ring nut.

Actuators are available in floating (3-point) or modulating control signal mode. Jumpers allow the following setting:

a) control signal 0...10 Vdc or 4...20 mA

b) direct or reverse action

c) position of valve stem when power supply is off.

The modulating actuators have in addition a 0...10 Vdc feedback signal. The floating actuators can be supplied with an auxiliary adjustable microswitch for end stroke signalling.

All actuators are fitted with a manual command for changing position of the valve stem when power supply is off.

	ТҮРЕ	FORCE N	POWER SUPPLY Vca	POWER CONSUMPTION VA	STROKE mm	ACTION
	DB-DA51F	1000	24	5.5	22	2-, 3- point (floating)
	DB-DA51M	1000	24	7.5	22	modulating 010 Vdc - 420 mA

CARATTERISTICHE TECNICHE

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Power supply: Action:	24 Vac 50/60 Hz (on request 230 Vac) 2-, 3-point (floating)	Power supply: Action:	24 Vac ±10%, 50/60 Hz proportional, direct or reverse
Motor type:	bi-directional synchronous motor with	Input signal:	010 Vdc or 420 mA.
	magnetic clutch	Feedback signal:	010 Vdc (5mA).
Materials:	gear: polyoxymethylene plastic,	Input resistance:	100 kOhm
	reducer: zinc-plating steel,	Motor type:	bi-directional synchronous motor with
	bracket: aluminum casting,		magnetic clutch
	casing: flameproof ABS engineering plastic	Materials:	gear: polyoxymethylene plastic,
Stroke time:	50 Hz: 4.6 sec/mm.		reducer: zinc-plating steel,
	60 Hz: 3.8 sec/mm		bracket: aluminum casting,
Room temp. limit:	working: +2+55 °C,		casing: flameproof ABS engineering plastic
Storage temp.:	-20+65 °C	Stroke time:	50 Hz: 4.6 sec/mm.
Weight:	1100 g	Shoke line.	60 Hz: 3.8 sec/mm
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Accessories:	DB-DA51AS, auxiliary microswitch	Room temp. limit:	working: +2+55 °C,
	N.O. 5 A 230 Vac adjustable on whole stroke	Storage temp.:	-20+65 °C
		Factory calibration:	22 mm stroke,
			010 Vdc input signal,
			direct action (DA).

Weight: Accessory:

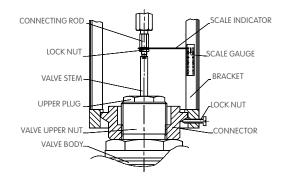
DB-DA51M

DB-51AS auxiliary microswitch N.O. 230 Vac 5 A adjustable on whole stroke

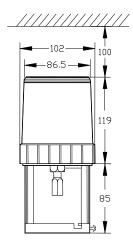
position without signal: stem up

. 1150 a

200



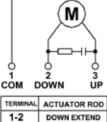
DIMENSIONS



WIRING DIAGRAMS

SPAN STROKE START J5 0 0 13 FUNCTION C BIDEE О 0 0015 PT1 STROKE PT3 PT2 START 0019 = SPAN PT3 0-0 22 = = 0-0 00 CONTROL SIGNA STROKE SELECTION RA. DA 01 NG STATE 000 DTOR CON 00 P1 RA O O 000 000 0 ٥ 0 \circ J4 0 0-0 J6 DOM 0 0 C C160 0 C150 0 ٥ 000 Ó 0 06 60

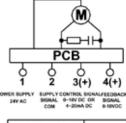


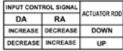


1-3



DB-DA51M





MOUNTING

- Mount the servomotor with bracket on the valve stem (be careful to _ the direction of it).
- Screw the lock nut into the valve stem, then raise the valve stem and insert the two indicators on internal edge of the bracket.
- Tighten the connecting rod of actuator into the valve stem and lock it with a spanner.
- The actuator must be mounted preferably vertically. Never mount it upside down.
- Do electrical connections according to wiring diagrams and standards.
- Power on the actuator to put stem on uppest / lowest position and verify the valve is completely closed / open. If necessary regulate position screwing or unscrewing the stem from shaft connector of the actuator and then tightening again the lock nut (that had been unlocked to do this operation).
- Position the scale indicator according to the stroke done.
- DB-DA51M factory setting is direct action (DA), 0...10 Vdc input signal, 22 mm stroke and stem up.

To set reverse action (RA) remove jumper from J1 and insert it in J2. To change the stroke remove jumper J5 from 22 and insert it in correct new position: 15, 17, 19 mm.

To change input signal type from 0...10 Vdc to 4...20 mA remove jumper J3 from V and put it in A.



