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#### USE

SS - VS series valves are used to control fluids belonging to the group showed in the table according to article 9 of 97/23/CE directive (PED) in air-conditioning, thermoventilation and heating plants and in industrial processes; therefore, they cannot be employed as safety valves.

#### MANUFACTURING CHARACTERISTICS

They consist in a two-way simple seat valve body to be assembled on an electrical bidirectional actuator, driving mechanical connection with elastic pin and position indicator.



#### TECHNICAL CHARACTERISTICS

Model	VSG	SSGA	VSS	SSAA	SSAACP		
Model	DN 25÷150	DN15÷100	DN25÷65	DN15÷80	DN15÷80		
Construction	PN 16	PN 16	PN 25	PN 40	PN 40		
Body	cast iron	cast iron	spheroidal cast iron	steel	steel		
Seat	cast iron	stainless steel	steel	stainless steel	stainless steel		
Plug	forged brass	stainless steel	steel	stainless steel	stainless steel		
Stem (Ø 9mm)	stainless steel	stainless steel	stainless steel	stainless steel	stainless steel		
Control characteristic	equal percentage	equal percentage	equal percentage	equal percentage	equal percentage		
Stem packing	Viton O-ring (4)	Teflon V-ring	Teflon V-ring	Teflon V-ring	(2)		
Max fluid temperature °C	150	200	230	230	350		
Min fluid temperature °C	-10 <sup>(1)</sup>	-10 <sup>(1)</sup>	-10 <sup>(1)</sup>	-10 <sup>(1)</sup>	-20 <sup>(1) (3)</sup>		
Fluid (5)	Group 2	Group 2	Group 2	Group 2	Group 1		
Connections	flanges PN 16	flanges PN 16	flanges PN 25	flanges PN 40	flanges PN 40		
Leakage % of Kvs	0,03	0,02	0,02	0,02	0,02		
Action	normally open	normally closed	normally open	normally closed	normally closed		

- (1) For applications with possible ice formation on stem and gasket, see 245 accessory.
- (2) Graphite packing for high temperatures; forced lubrication on extended neck. Teflon gasket for low temperatures, see (3)
- $(^3)$  For applications on fluids from -10 to -20 °C, add letter B to the model name, e.g. SSAACP50B. In such a case, the max. temperature is 230 °C.
- (4) Double O-ring and graphited teflon scraper ring.
- (5) Group 1: water, overheated water, steam, diathermic oil. For different fluids belonging to group 1, please contact our Sales Support.

Group 2: water, overheated water, steam.

For different fluids belonging to group 2, please contact our Sales Support.

### MOTORIZED VALVES OPTIONS

MODEL

**DESCRIPTION** 

- A125-2 flanges with ANSI 125 bolt holes (for SSGA DN25,32,50,65 and VSG DN25÷150 valves)
- A150-2 flanges with ANSI 150 bolt holes (for SSAA DN32÷65 and VSS DN50÷65 valves)
- A300-2 flanges with ANSI 300 bolt holes (for VSS DN25÷65 and SSAA DN15,32,40,50,65 valves)

ISO 9000

## **ACCESSORIES**

MODEL DESCRIPTION

- stem heater for applications on -10 °C low temperature fluid with MVL actuators.
- **AG50** Adapter for VSG valves with MVF actuator (for 16,5-25 mm stroke)
- AG51 Adapter VSG valves with MVF actuator (for 45 mm stroke) and SS/VSS (any stroke)

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#### MAX DIFFERENTIAL AND CLOSE-OFF PRESSURE (bar)

DN	Kvs VSG				SSGA					V	SS		SSAA							
mm	VSG	VSS	SSAA	SSGA	MVL	MVLA/C**	MVF58	MVF515	MVL	MVLA/C**	MVF58	MVF515	MVL	MVLA/C**	MVF58	MVF515	MVL	MVLA/C**	MVF58	MVF515
		-		0,6					16	16	16	16						-		
15*				1					16	16	16	16								
				2,5					16	16	16	16								[
15 R			1,6	1,6	-	-	-	-	16	16	16	16	-	-	-	-	30	30	30	30
15			4	4	-	-	-	-	16	16	16	16	-	-	-	-	30	20	20	30
20			6,3	6,3	-	-	-	-	16	14	16	16	-	-	-	-	30	12	11,5	29
25 R	4	4			10	10	12	16	-	-	-	-	20	10	24	25	-	-	-	- [
25 I	6,3	6,3			10	10	12	16	-	-	-	-	20	10	12	22	-	-	-	- 1
25	10	10	10	10	10	10	12	16	16	9	10	16	20	10	12	22	20	7,5	7,5	18
32		16	16	16	-	-	-	-	16	9	10	16	14	6	8	14,5	20	7,5	7,5	18
40	25	25	24	24	9,5	3,5	6,6	12	13,5	5,5	6,8	13,5	10	4,5	5,8	10,5	13	4,5	4,9	12
40R	-	-	-	-	-	-	6,6	12	-	-	-	-	-	-	-	-	-	-	-	-
50	40	40	40	40	6	2,4	4,1	7,5	9	3,5	4,3	9	6,5	2,7	3,7	6,5	8	3	3	8
65	63	63	63	63	3,6	1,4	2,4	4,5	3,5	1,4	1,7	3,5	3,7	1,4	2	4	3,5	1	1,2	3
80	100		110	110	2,3	0,8	1,5	2,5	2,3	0,9	1,1	2	-	-	-	-	2,4	0,8	0,8	2
100	130		140	140	1,4	0,4	0,9	1,8	1,4	0,5	0,7	1,5	-	-	-	-	-	-	-	-
125	200				0,8	-	0,6	1,1	-	-	-	-	-	-	-	-	-	-	-	-
150	300				0,4	-	0,35	0,8	-	-	-	-	-	-	-	-	-	-	-	-

<sup>\*</sup> For Kvs 0,6 mod. SSGA11 - Kvs 1 mod. SSGA12 - Kvs 2,5 mod. SSGA1

NOTE In order to avoid wear between plug and seat, we recommend not to overcome the differential pressure as follows:

VSG = 2 bar

SSGA = 6 bar

VSS = 8 bar

SSAA = 12 bar

Kvs is the flow rate in m³/h of water at a temperature between 5 °C and 40 °C passing through a valve open at nominal stroke with 100 kPa (1 bar) differential pressure.

Note: The max operating pressures at different temperatures for various NP classes must correspond to the UNI 1284 table.

ACTUATORS TECHNICAL CHARACTERISTICS, ELECTRICAL WIRING DIAGRAM AND INSTALLATION See actuators data sheets and mounting instructions.

#### INSTALLATION

#### HYDRAULIC CONNECTIONS

Respect the fluid direction as indicated by the arrow on the valve body or, in case letters are used with inlet in A and outlet AB.

#### **VALVE MOUNTING**

Before mounting the valve, make sure pipes are clean, free from welding slags. The pipes must be perfectly aligned with the valve body and not subjected to vibrations. For installations on plants with high temperature fluids (steam, overheated water, diathermic oil) use expansion joints to avoid the dilatation of pipes to overload the valve body. Install the valves with the actuator in vertical position for fluid temperature up to 120°C; with higher temperatures they should be mounted horizontally.

The valves can also be mounted in any other position provided that the actuator main shaft is always horizontal. Leave sufficient room over the actuator, at least 10 cm., to allow the actuator disassembling from the valve body for eventual maintenance.

The actuator must not be installed in explosive atmosphere, at a room temperature higher than 50 °C and lower than -5 °C; they must not be subjected to steam or water jets or dripping.

Avoid the valve installation in plants which are considered aggressive and/or corrosive for valve materials.

Please contact our Sales Support in order to define which potentially aggressive or polluting substances can be used. We disclaim all responsibility in case of valve failure due to external fortuitous events (fire, earthquakes etc.).

Notes: The actuator can be rotated with respect to the valve body by blocking the ring nut; after such operation re-tighten the ring nut.

<sup>\*\*</sup> **VS** valves: in emergency MVLA valve closed; MVLC valve open. **SS** valves: in emergency MVLA valve open; MVLC valve closed

## OVERALL DIMENSIONS (mm)

Figure	Model	DN	L	Н	h	ØD	b	Ød	Øf	Holes	Weig	ht Kg	Stroke mm
Ø 9		25	160	37	106	115	16	85	14	4		5	16,5
b ~~~		40	200	51	128	150	18	110	18	4	9	,6	25
		50	230	53	145	165	20	125	18	4	1	3	25
	VSG	65	290	71	175	185	20	145	18	4	1	8	25
	PN16	80	310	81	187	200	22	160	18	8	28	3,6	45
		100	350	93	207	220	22	180	18	8	3	2	45
[ 0 ]		125	400	115	234	250	24	210	18	8	4	5	45
N4040		150	480	133	277	285	24	240	22	8	60		45
. 29											SSGA SSAA		
H H	SSGA	15	130	76	-	95	16	65	14	4	3,5	4,1	16,5
	PN16	20	150	79	-	105	16	75	14	4	4,5	5,1	16,5
_ <b>b</b>	SSAA	25	160	81	-	115	16	85	14	4	5,5	6,1	16,5
	PN40	32	180	129	-	140	18	100	18	4	8,7	10,1	25
	(DN400	40	200	137	-	150	18	110	18	4	10,3	12,3	25
	(DN100= only for	50	230	145	-	165	-	125	18	4	13,7	17	25
	SSGA)	65	270	160	-	185		145	18	4/8*	19,6	23,8	25
L Øf	000/19	80 100	310 350	176 200	-	200 220		160 180	18 18	8 8	31,7 43,5	32	45 45
N4123 Ø 9 - h-										_			
<b>b</b>		25	160	83	83	115	18	85	14	4	(	)	16,5
	\/CC	32	180	123	102	140	18	100	18	4	1	0	25
	VSS PN25	40	200	123	104	150	18	110	18	4	11		25
	DN25÷65									•	40		
		50	230	123	110	165	20	125	18	4	16		25
N4068 L Øf		65	270	147	124	185	22	145	18	8	2	0	25
		15	130	162	-	95	16	65	14	4		,2	16,5
		20	150	164	-	105	18	75	14	4	8,3 8,6		16,5
_		25	160	167	-	115	18	85	14	4			16,5
b         =	SSAACP	32	180	254	-	140	18	100	18	4		,7	25
	PN40	40	200	262	-	150	18	110	18	4		5,4	25
		50	230	270	-	165	20	125	18	4		5	25
		65 80	270	285 301	-	185 200		145	18	8 8		9 8	25 45
N4124 L Øf		00	310	301	-	200	24	160	18	Ø	3	0	45

<sup>\*</sup> No. 4 holes for SSGA No. 8 holes for SSAA

The performances stated in this sheet can be modified without any prior notice due to design improvements.

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