

## USE

VM-3V series valves are used to control fluids belonging to the group showed in the table in accordance to article 9 of 97/23/CE (PED) directive, in air-conditioning, thermoventilation and heating plants and in industrial processes; therefore, they cannot be used as safety valves.



## MANUFACTURING CHARACTERISTICS

They consist in a 3-way valve body to be assembled on electrical bidirectional actuator, driving mechanical connection with elastic pin and position indicator.

## MOTORIZED VALVES TECHNICAL CHARACTERISTICS AND PERFORMANCES

	<b>VMB16 DN25÷150</b>	<b>VMS DN25÷65 3VSA DN80</b>	<b>VMSTS DN25÷65 3VSATS DN80</b>	<b>3VAA DN25÷125</b>	<b>3VAACP DN25÷125</b>
Construction	PN16	PN25	PN25 <sup>(3)</sup>	PN40 <sup>(7)</sup>	PN40 <sup>(7)</sup>
Body	cast iron	spher. cast iron	spher. cast iron	steel	steel
Seat	as above	stainless steel	stainless steel	stainless steel	stainless steel
Plug	forged brass	as above	as above	as above	as above
Stem (Ø 9mm.)	stainless steel	stainless steel	stainless steel	stainless steel	stainless steel
Control characteristic	direct way=equal perc. angle way= linear	direct way=equalp.(DN25÷65) linear (DN80) angle way= linear	direct way=equalp.(DN25÷65) linear (DN80) angle way= linear	linear	linear
Stem packing	Viton O-ring <sup>(5)</sup>	Teflon V-ring	stainl. steel bellows	Teflon V-ring	<sup>(2)</sup>
Max fluid temp. °C	150	230	300	230	350
Min fluid temp. °C	-10 <sup>(1)</sup>	-10 <sup>(1)</sup>	-10 <sup>(1)</sup>	-10 <sup>(1)</sup>	-20 <sup>(1)(4)</sup>
Fluid (6)	Group 2	Group 2	Group 1	Group 2	Group 1
Connections	flanged PN16	flanged PN25	flanged PN25	flanged PN40	flanged PN40
Leakage Kvs %	direct way 0,03 angle way 2	0,02	0,02	0,02	0,02

(1) For applications with possible ice formation on stem and packing, see 245 accessory.

(2) Graphite packing for high temperatures; forced lubrication on extended neck. Teflon packing for low temperatures, see (4).

(3) Due to the bellows presence, the max applicable pressure must not be higher than 5 bar

(4) For applications on fluids from -10 to -20 °C add letter B to the model name, e.g. 3VAACP50B. In such case the max temperature is 230°C

(5) Double O-ring and graphite teflon scraper ring.

(6) Group 1: water, overheated water, steam, diathermic oil.

For different fluids belonging to group 1, please contact our Sales Support.

Group 2: water, overheated water, steam.

For different fluids belonging to group 2, please contact our Sales Support

(7) PN25 only for 3VAA125 and 3VAACP125

**MAX DIFFERENTIAL AND CLOSE-OFF PRESSURE (bar)**

DN mm	Kvs			VMB16				VMS			
	VMB16	VMS	3V	MML	MMLA/C*	MVF58	MVF515	MML	MMLA/C*	MVF58	MVF515
25R	4	4	4	16	8,1	9	16	25	12	14	25
25I	6,3	6,3	6,3	16	8,1	9	16	17	6	7	17
25	10	10	10	16	8,1	9	16	17	6	7	17
32	-	19	16	-	-	-	-	11,5	4	4,5	11,5
40R	19	-	-	10	4,6	5,2	10	-	-	-	-
40	25	25	22	10	4,6	5,2	10	8	2,8	3,2	8
50	40	40	32	6,5	3	3,4	6,5	5	1,8	2	5
65	63	63	70	3,8	1,7	2	3,8	3	1	1,1	3
80	100	-	110	2,5	1,1	1,2	2,5	-	-	-	-
100	130	-	140	1,6	0,7	0,8	1,6	-	-	-	-
125	200	-	250	1	0,4	0,4	1	-	-	-	-
150	300	-	-	0,7	0,3	0,3	0,7	-	-	-	-

DN mm	Kvs			VMSTS				3VSA			
	VMB16	VMS	3V	MML	MMLA/C*	MVF58	MVF515	MML	MMLA/C*	MVF58	MVF515
25R	4	4	4	5	5	5	5	-	-	-	-
25I	6,3	6,3	6,3	5	5	5	5	-	-	-	-
25	10	10	10	5	5	5	5	-	-	-	-
32	-	19	16	5	5	5	5	-	-	-	-
40R	19	-	-	-	-	-	-	-	-	-	-
40	25	25	22	5	3,8	4,3	5	-	-	-	-
50	40	40	32	5	2,4	2,7	5	-	-	-	-
65	63	63	70	3,5	1,3	1,5	3,5	-	-	-	-
80	100	-	110	-	-	-	-	2,2	0,9	1	2,2
100	130	-	140	-	-	-	-	-	-	-	-
125	200	-	250	-	-	-	-	-	-	-	-
150	300	-	-	-	-	-	-	-	-	-	-

DN mm	Kvs			3VSATS				3VAA/3VAACP			
	VMB16	VMS	3V	MML	MMLA/C*	MVF58	MVF515	MML	MMLA/C*	MVF58	MVF515
25R	4	4	4	-	-	-	-	19	7	8	19
25I	6,3	6,3	6,3	-	-	-	-	19	7	8	19
25	10	10	10	-	-	-	-	19	7	8	19
32	-	19	16	-	-	-	-	12	4,3	5	12
40R	19	-	-	-	-	-	-	-	-	-	-
40	25	25	22	-	-	-	-	7,5	2,8	3,2	7,5
50	40	40	32	-	-	-	-	5,5	1,9	2,2	5,5
65	63	63	70	-	-	-	-	3,2	1,1	1,2	3,2
80	100	-	110	2,2	0,8	0,9	2,2	2	0,7	0,8	2
100	130	-	140	-	-	-	-	1,3	0,4	0,4	1,3
125	200	-	250	-	-	-	-	0,8	0,3	0,3	0,8
150	300	-	-	-	-	-	-	-	-	-	-

**NOTE** In order to avoid wear between plug and seat, we recommend not to overcome the differential pressure as follows:  
 VMB16 = 2 bar  
 VMS = 8 bar  
 3VAA/3VAACP = 12 bar

Kvs is the flow rate expressed in m<sup>3</sup>/h of water at a temperature between 5 °C and 40°C passing through a valve open at the nominal stroke with 100 kPa (1 bar) differential pressure.

\* MMLA in emergency closes direct way; MMLC in emergency opens direct way.

Note The max operating pressures at different temperatures for PN various classes must correspond to the UNI 1284 table.

## ACTUATORS TECHNICAL CHARACTERISTICS, WIRING DIAGRAMS AND INSTALLATION

See actuators data sheets and mounting instructions.

### MOTORIZED VALVES OPTIONS

MODEL	DESCRIPTION
<b>A125-3</b>	flanges with ANSI125 bolt holes (for VMS DN50÷65 and VMB16 DN25÷150)
<b>A150-3</b>	flanges with ANSI 150 bolt holes (for VMS DN50÷65 and 3VAA DN50÷125 valves)
<b>A300-3</b>	flanges with ANSI 300 bolt holes (for VMS DN25÷65, 3VAA DN32÷65 and DN100÷125 valves)

### INSTALLATION

#### HYDRAULIC CONNECTIONS

Respect the fluid direction as indicated in Fig. 1 and 2. In particular, we specify that the valves must be mounted as mixing valves with inlet in A and in B and outlet AB.

#### VALVE MOUNTING

Before mounting the valve, make sure pipes are clean, free from welding slags. The pipes must be perfectly aligned with the valve body and not subjected to vibrations.

For installations on plants with high temperature fluids (steam, overheated water, diathermic oil) use expansion joints to avoid the dilatation of pipes to overload the valve body.

Install the valves with the actuator in vertical position for fluid temperature up to 120°C, with higher temperatures they must be mounted horizontally.

**NOTE:** Following the hydraulic installation it is necessary to check the tight of the stem packing placed on the bonnet, both in cases of low and high temperatures. The valves require periodic maintenance.

The valves can also be mounted in any other position provided that the actuator main shaft is always horizontal.

Leave sufficient room over the actuator, at least 10 cm., to allow the actuator disassembling from the valve body for eventual maintenance.

The actuator must not be installed in explosive atmosphere, at a room temperature lower than -5 and higher than 50 °C; they must not be subjected to steam or water jets or dripping.

Avoid the valve installation in plants, which are considered aggressive and/or corrosive for valve materials.

Please contact our Sales Support in order to determine which potentially aggressive or polluting substances can be used.

We disclaim all responsibility in case of valve failure due to external fortuitous events (fire, earthquakes etc.).

**Note:** The actuator can be rotated with respect to the valve body by blocking the ring nut; after such operation re-tighten the ring nut.

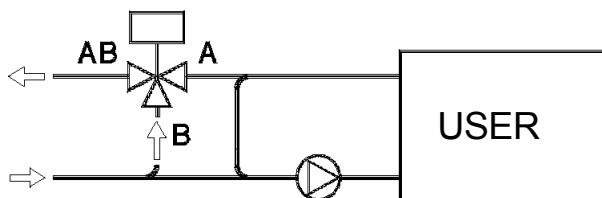
**Attention:** The stem of 3VSATS bellows seal valves must never rotate with respect to the valve body it is connected to through the bellows.

### ACCESSORIES

MODEL	DESCRIPTION
<b>245</b>	stem heater for applications on -10 °C low temperature fluid with MVL actuators.
<b>AG50</b>	Adapter for VMB16 valves with MVF actuator (for 16,5-25 mm stroke)
<b>AG51</b>	Adapter VMB16 valves with MVF actuator (for 45 mm stroke) and 3V/VMS (any stroke)

### APPLICATION SCHEMES

Constant flow mixing to the user



N4097

FIG. 1

Variable flow mixing to the user

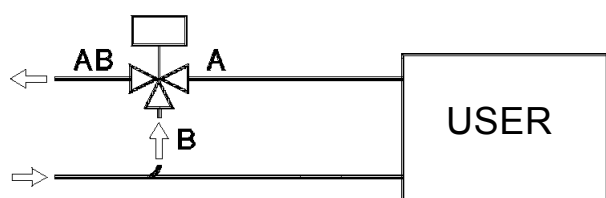


FIG. 2

OVERALL DIMENSIONS (mm)

Figure	Model	DN	L	H	h	Ø D	b	Ø d	Ø f	Holes	Weight Kg.	Stroke mm	Stem Ø mm	
<p>N4119</p>	<b>VMB16</b> (PN16)	25	160	37	80	115	16	85	14	4	5,2	16,5	9	
		40	200	51	100	150	18	110	18	4	9,4	25		
		50	230	53	115	165	20	125	18	4	14	25		
		65	290	71	145	185	20	145	18	4	19,1	25		
		80	310	81	155	200	22	160	18	8	23,5	45		
		100	350	93	175	220	22	180	18	8	32	45		
		125	400	115	200	250	24	210	18	8	45,6	45		
<p>N4095</p> <p><b>VMS/3VSA/3VAA</b></p>	<b>VMS</b> (PN25)	25	160	103	137	115	18	85	14	4	8	16,5	12	
		32	180	113	159	140	20	100	18	4	12	25		
		40	200	116	162	150	20	110	18	4	14	25		
		50	230	119	171	165	22	125	18	4	18	25		
	<b>3VSA</b> (PN25)	80	310	166	207	200	26	160	18	8	8	42,8	45	9
		65	270	130	190	185	24	145	18	8	8	25	25	
	<b>3VAA</b> (PN40)	25	160	132	140	115	17	85	14	4	4	12,4	16,5	9
		32	180	147	157	140	17	100	18	4	4	18,2	25	9
		40	200	150	160	150	17	110	18	4	4	21,6	25	9
		50	230	153	172	165	19	125	18	4	4	26	25	9
		65	270	169	190	185	21	145	18	8	8	36	25	9
		80	310	182	207	200	23	160	18	8	8	47,8	45	9
		100	350	163	247	235	24	190	22	8	8	55	45	12
<p>N4132</p> <p><b>VMSTS/3VSATS/3VAACP</b></p>	<b>VMSTS</b> (PN25)	25	160	258	137	115	18	85	14	4	10	16,5	12	
		32	180	264	159	140	20	100	18	4	15	25		
		40	200	265	162	150	20	110	18	4	17	25		
		50	230	274	171	165	22	125	18	4	21	25		
		65	270	284	191	185	24	145	18	8	29	25		
	<b>3VSATS</b> (PN25)	80	310	397	207	200	26	160	18	8	8	45,6	45	9
		25	160	257	140	115	18	85	14	4	4	15,7	16,5	9
	<b>3VAACP</b> (PN40)	32	180	272	157	140	18	100	18	4	4	22,3	25	9
		40	200	275	160	150	18	110	18	4	4	25	25	9
		50	230	276	172	165	20	125	18	4	4	29,7	25	9
		65	270	294	190	185	22	145	18	8	8	39,3	25	9
		80	310	307	207	200	24	160	18	8	8	50,8	45	9
100		350	288	247	235	24	190	22	8	8	67	45	12	
125		400	311	282	270	26	220	25	8	8	98,6	45	12	

The performances stated in this sheet can be modified without any prior notice due to design improvements